

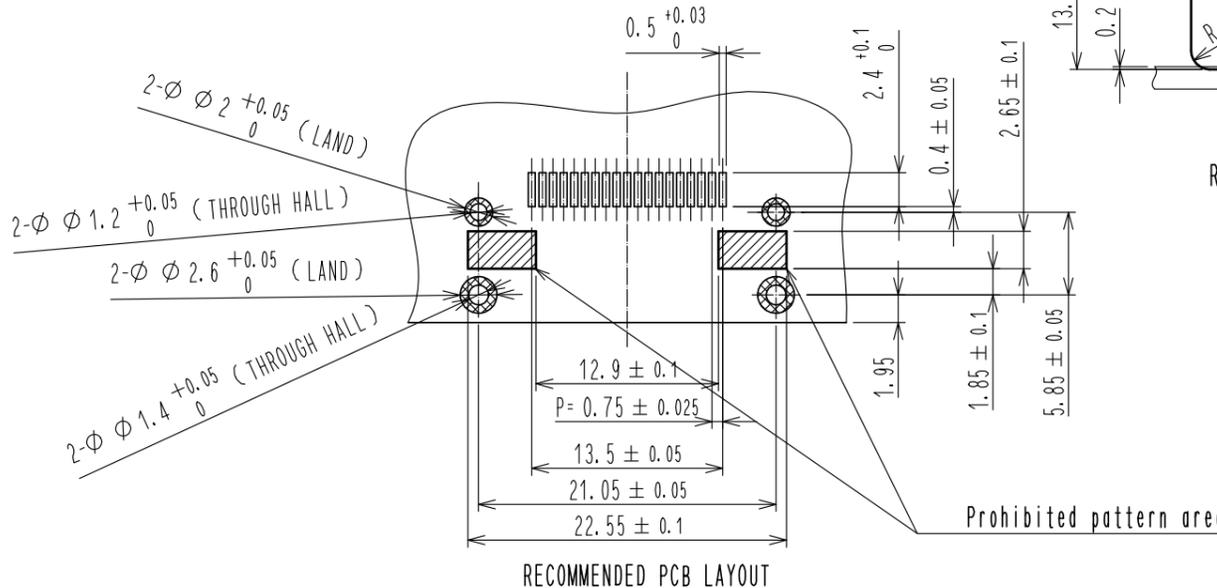
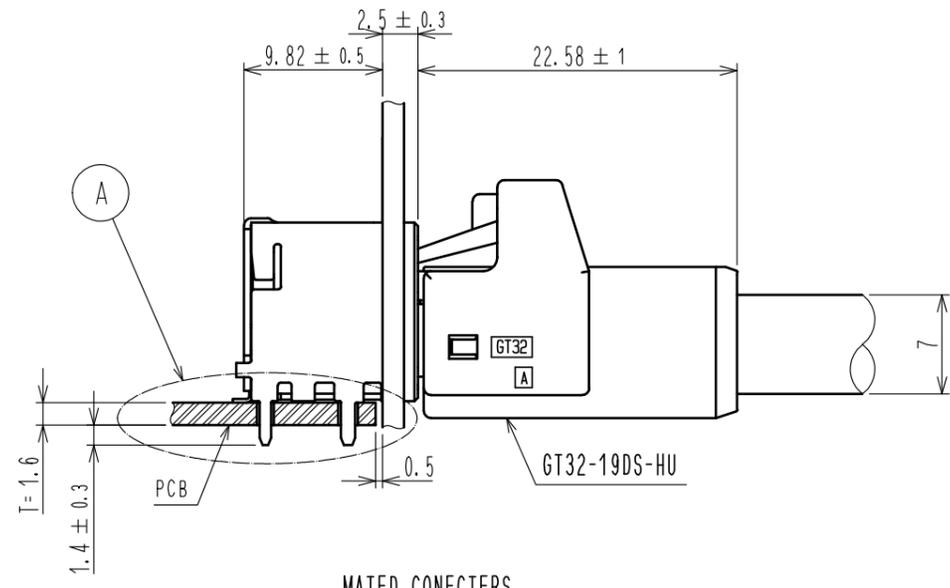
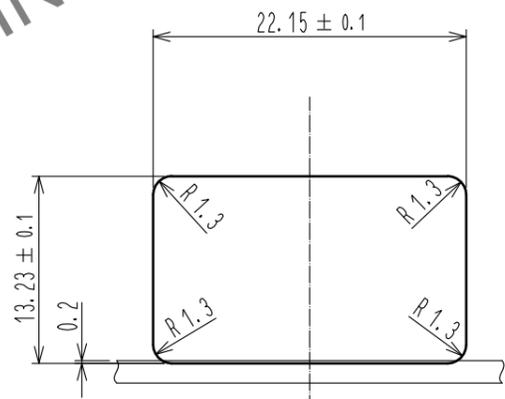
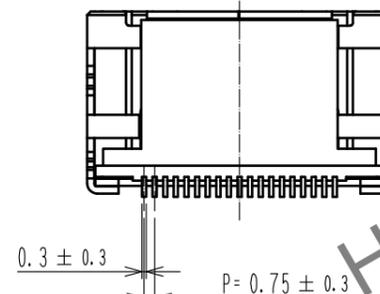
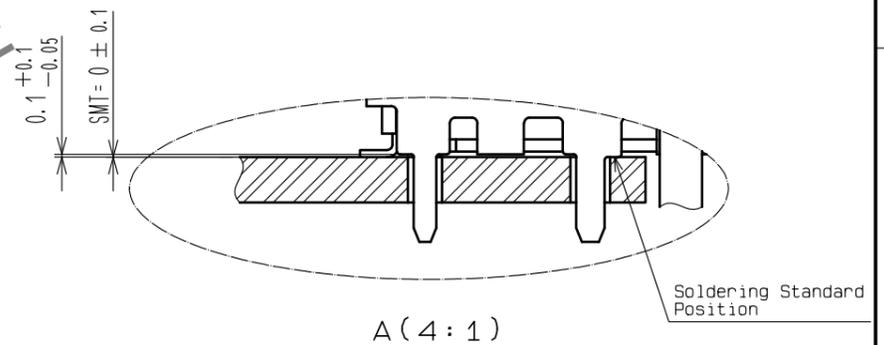
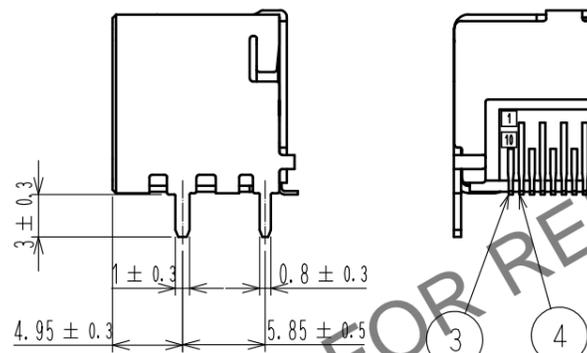
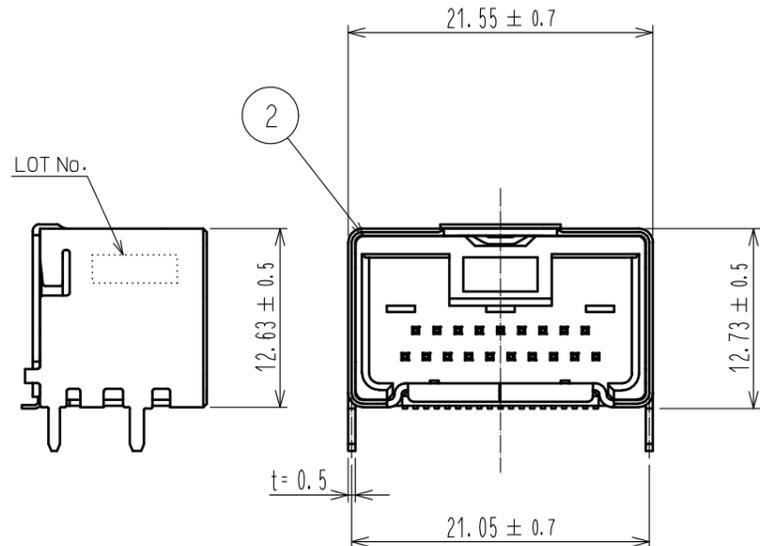
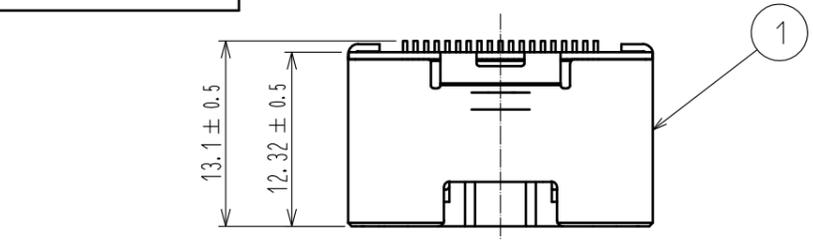
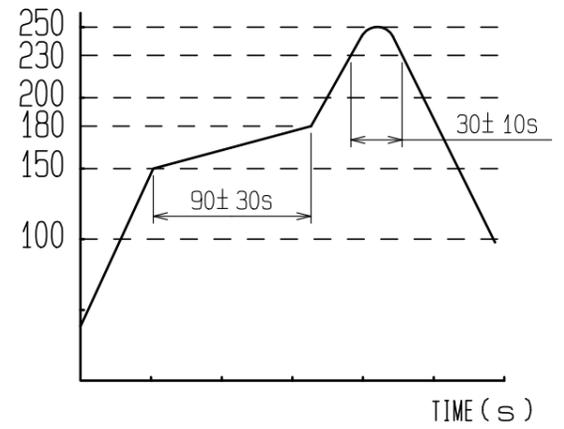
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ELV, RoHS COMPLIANT

NOTES

1. RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPH)
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE UNDER THE CONDITIONS, PROVIDED THAT THERE IS A RETURN TO NORMAL TEMPERATURE BETWEEN THE FIRST AND SECOND CYCLE.
PEAK TEMPERATURE: 250°C
230°C MIN. FOR 20 TO 40 SECONDS.
PREHEATING AREA 150~180°C FOR 60 TO 120 SECONDS.
2. HAND SOLDERING: 280-300°C, 2S MAX.
3. CONTACT COPLANARITY: 0.1mm MAX.
4. RECOMMENDED THICKNESS OF PCB: 1.6mm
5. RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.15mm

TEMP. (°C)



2	PA	GRAY	4	BRASS	TIN PLATED
1	COPPER ALLOY	TIN PLATED	3	BRASS	TIN PLATED
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 2 : 1	COUNT	DESCRIPTION OF REVISIONS	
DESIGNED		CHECKED		DATE	
APPROVED : NH. NAKATA			16.01.16		
CHECKED : KI. HIROKAWA			16.01.15		
DRAWN : MH. SHOUJI			16.01.15		
DRAWN : MH. SHOUJI			16.01.15		
DRAWING NO.				EDC-368205-00-00	
PART NO.				GT32B-19DP-0.75H	
CODE NO.				CL782-0069-0-00	

PACKAGE SPECIFICATIONS

- ①. Place the connectors into the tray. (Cf. Figure of tray shape)
QTY per tray: 77pcs
- ②. Put the tray for six steps in turn and wind up a PP band.
Top(the sixth step) is an empty tray.
- ③. Put it in a cardboard box (W=267 H=126 D=365)
QTY per cardboard: 385 pcs

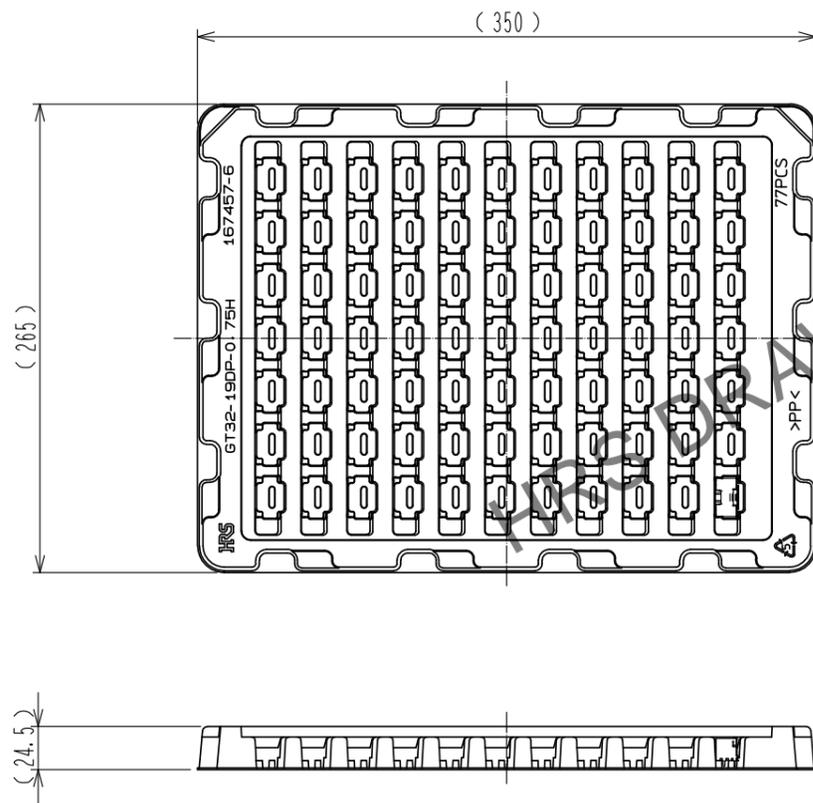


Figure of tray shape

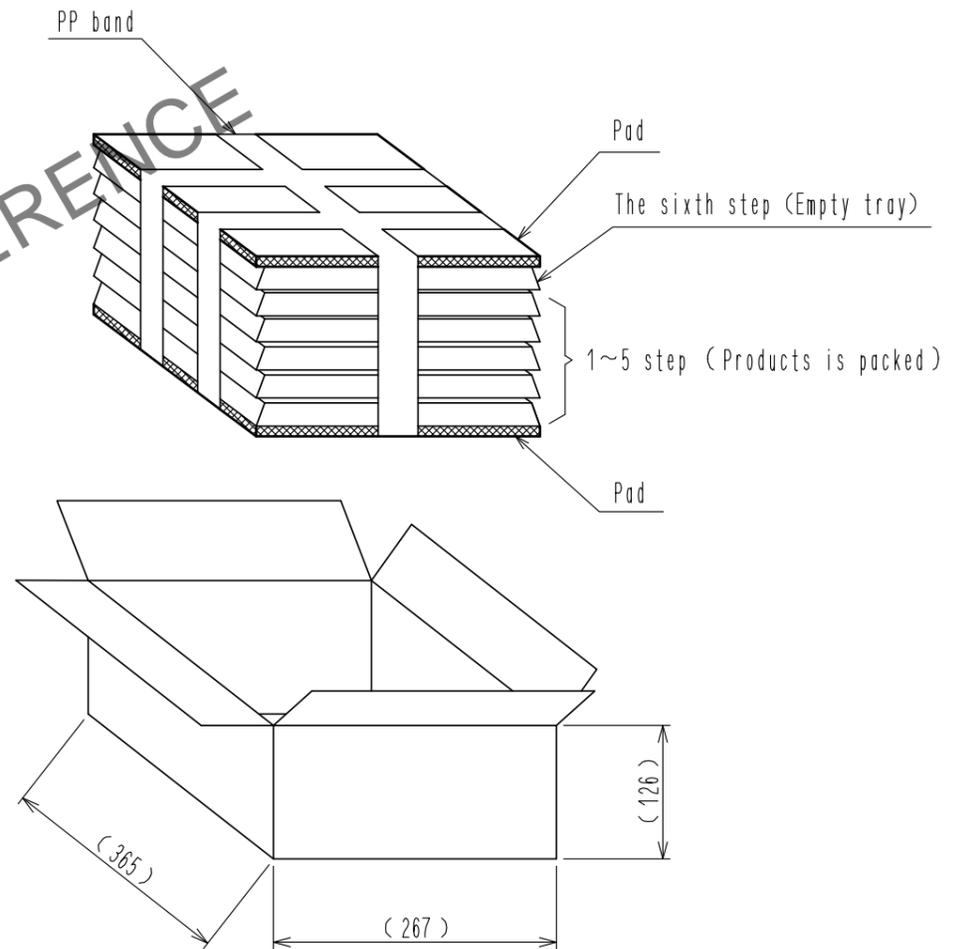
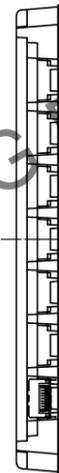


Figure of packing

HRS	DRAWING NO.	EDC-368205-00-00	2/2
	PART NO.	GT32B-19DP-0.75H	
	CODE NO.	CL782-0069-0-00	

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