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1. SAFETY REGULATIONS AND NOTES

Please read these operating instructions carefully before starting to work with the device. Observe the following warnings to prevent malfunctions or physical damage to both property and people.
These operating instructions are to be regarded as part of this device. If the device is sold or transferred, the operating instructions must accompany it.
These operating instructions may be duplicated and forwarded for information about potential dangers and their prevention.

1.1 Levels of hazard warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:

DANGER
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Compliance with the measures is mandatory.

WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Exercise extreme caution while working.

CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage of property.

NOTE
A potentially harmful situation can occur and, if not avoided, can lead to property damage.

1.2 Staff qualification

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by trained and authorised technical staff. Only authorised specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

1.3 Basic safety rules

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.
Observe the following when working on the unit:

⇛ Do not make any modifications, additions or conversions to the device without the approval of ebm-papst.

1.4 Electrical voltage

⇛ Check the electrical equipment of the device at regular intervals, refer to chapter 5.2 Safety test.

⇛ Replace loose connections and defective cables immediately.

WARNING
Terminals and connections have voltage even with a unit that is shut off
Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION
If control voltage is applied or a speed setpoint is stored, the motor automatically restarts, e.g. after a power failure.
Danger of injury

→ Keep out of the danger zone of the device.

→ When working on the device, switch off the mains

supply voltage and secure the latter from being switched on again.

→ Wait until the device stops.

→ After working on the device, remove any used tools or other objects from the device.

1.5 Safety and protective functions

DANGER
Missing safety device and non-functioning safety device
If there is no safety device, you could be seriously injured, for example if you reach into the running device or your hands are sucked into it.

→ Operate the device only with a fixed and isolating safety protection and a fixed guard grille.
The guard must withstand the kinetic energy of a fan blade detaching at maximum speed.

→ The device is a built-in component. You, the owner/ operator, are responsible for providing adequate protection for the device.

→ Shut down the device immediately if you detect a missing or ineffective protective feature.

1.6 Electromagnetic radiation

Interference from electromagnetic radiation is possible, e.g. in conjunction with open and closed-loop control devices.
If unacceptable emission intensities occur when the fan is installed, appropriate shielding measures have to be taken by the user.

NOTE
Electrical or electromagnetic interferences after integrating the device in installations on the customer's side.

→ Verify that the entire setup is EMC compliant.

1.7 Mechanical movement

DANGER
Danger of injury from open blower
Gas escapes. When the blower is open, you come into contact with rotating and electrically live parts. Escaping gas may also cause explosions.

→ Never open the blower.

WARNING
Rotating device
Long hair, loose items of clothing and jewellery could become entangled and pulled into the device. You could be injured.

→ Do not wear any loose clothing or jewellery while working on rotating parts.

→ Protect long hair by wearing a cap.

WARNING
Flying parts
Missing safety devices may cause fan blades to be ejected at high speeds, causing bodily harm.

→ Take appropriate safety measures.
The safety devices must prevent contact with rotating parts and the printed circuit board.

1.8 Emission

WARNING
Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise.
Danger of noise-induced hearing loss

→ Take appropriate technical safety measures.

→ Protect operating personnel with appropriate safety equipment, e.g. hearing protection.

→ Also observe the requirements of local agencies.

1.9 Hot surface

CAUTION
High temperature at the electronics enclosure
Danger of burn injuries

→ Ensure that sufficient protection against accidental contact is provided.

1.10 Transport

NOTE
Transport of blower

→ Transport the blower in its original packaging only.

→ Secure the blower so that it does not slip, e.g. by using a clamping strap.

1.11 Storage

⇒ Store the device, partially or fully assembled, in a dry and weatherproof manner in the original packing in a clean environment.

⇒ Protect the device from environmental impacts and dirt until the final installation.

⇒ We recommend storing the device for a maximum up to one year to guarantee proper operation and longest possible service life.

⇒ Even devices explicitly suited for outdoor use are to be stored as described prior to being commissioned.

⇒ Maintain the storage temperature, see chapter 3.5 Transport and storage conditions.

1.12 Disposal

When disposing of the device, please comply with all relevant requirements and regulations applicable in your country.

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2. PROPER USE

The device is exclusively designed as a built-in device for moving air and gases according to its technical data.
Any other or secondary use is deemed improper and constitutes a misuse of the device.
Installations on the customer's side must meet the mechanical, thermal and service life-related stresses that can occur.

Proper use also includes:

- Use the device in DC power systems only.
- Moving air in gas burners.
- Moving air with a density ranging from 0.9 to 1.2 kg/m³.
- Minding the operating instructions.
- Using the device in accordance with the permitted ambient temperature, see chapter 3.5 Transport and storage conditions and chapter .
- Only using the device in stationary systems.
- Installing the device into an overall system for moving air.
- Commissioning the built-in component only after installation in the customer unit.
- Operating the device with all protective features in place.

Improper use

Using the device in the following ways is particularly prohibited and may cause hazards:

- Operating the device with an imbalance, e.g. caused by dirt deposits or icing.
- Moving a medium that contains abrasive particles.
- Moving a highly corrosive medium.
- Moving a medium that contains dust pollution, e.g. suctioning off saw dust.
- Operating the gas blower in an environment that contains flammable gases or dust or combustible solids or fluids.
- Moving an air/gas mixture outside an overall system that fulfils the requirements described above.
- Using the blower as a safety component or for taking on safety-related functions.
- Operation in medical equipment with a life-sustaining or lifesaving function.
- Contact with materials that could damage blower parts, e.g. liquids during cleaning.
- Operation with completely or partially disassembled or modified protective features.
- Exposure to radiation which could damage blower parts, e.g. strong UV radiation.
- Operation with external vibrations.
- Operating the device in an explosive atmosphere.
- Operation with completely or partially disassembled or modified protective features.
- In addition, all application options that are not listed under proper use.

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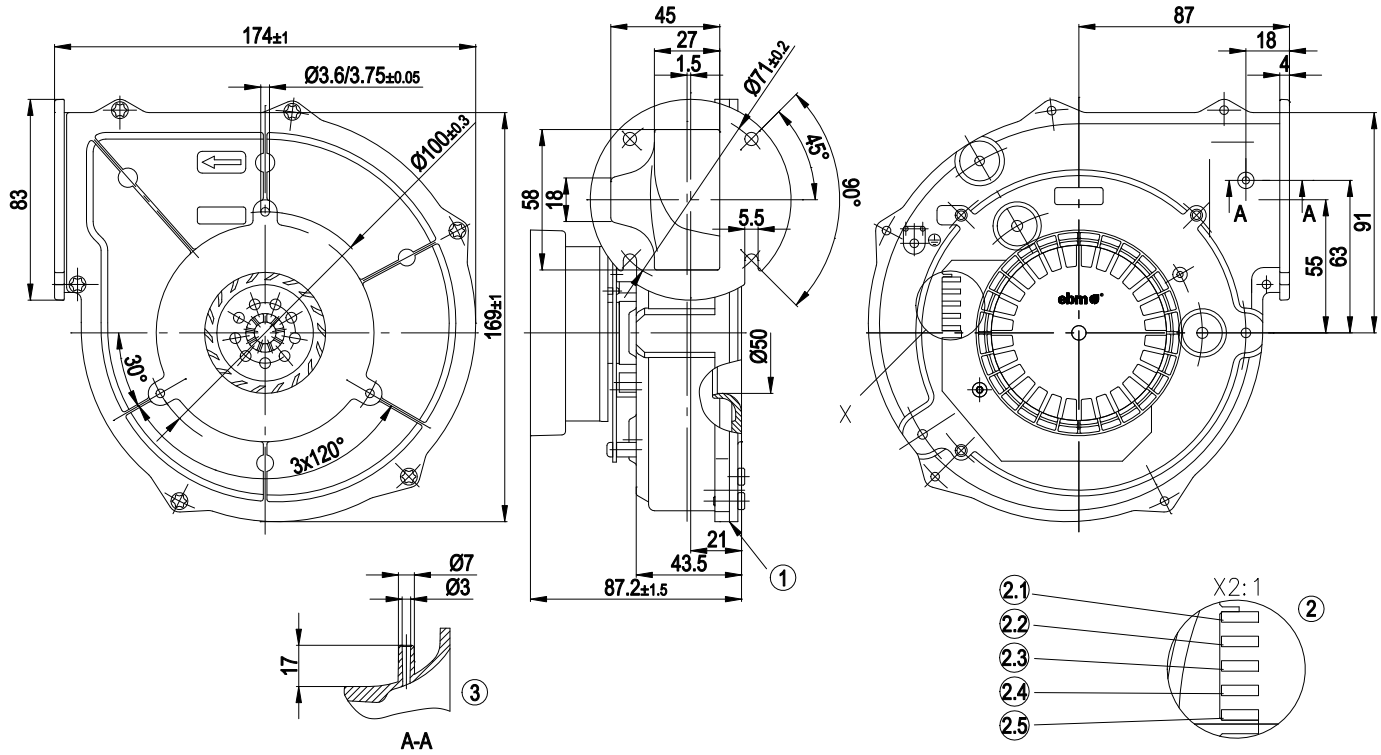
3. TECHNICAL DATA

3.1 Product drawing



All measures have the unit mm.

A-A	View section A-A
X	View X
1	Housing side parts sealed with NBR edge cord (pentane-resistant)
2	Edge card connector
2.1	(-)
2.2	PWM input
2.3	vacant
2.4	Speed monitoring (DUE)
2.5	(+)
3	Closed bleeder connection for pressure relief (drilled open if necessary)

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You can control the blower either via the 0-10 VDC input or the PWM input. Note: Inputs cannot be used simultaneously.

3.2 Nominal data

Motor	M1G055-AI

Nominal voltage / VDC	24
Nominal voltage range / VDC	20 .. 28

Type of data definition	fa
Speed / min^{-1}	4100
Power input / W	44
Min. ambient temperature / °C	-25
Max. ambient temperature / °C	70
Min. temp. of flow medium / °C	-25
Max. temp. of flow medium / °C	80

ml = Max. load · me = Max. efficiency · fa = Running at free air
cs = Customer specs · cu = Customer unit

Subject to alterations

3.3 Technical features

Mass	1.15 kg
Size	126 mm
Surface of rotor	Thick layer passivated
Material of impeller	PA plastic
Housing material	Die-cast aluminium
Direction of rotation	Clockwise, seen on rotor
Type of protection	IP 22
Insulation class	"B"
Mounting position	Any
Condensate discharge holes	None
Cooling bore / aperture	Rotor-side
Operation mode	S1
Premix	Not suitable for pre-mixture.
Motor bearing	Ball bearing
Technical features	- Tach output - Motor current limit - PWM control input
Motor protection	Reverse polarity and locked-rotor protection
Remark	Complete unit must be tested for required approvals.

For cyclic speed loads, note that the rotating parts of the device are designed for maximum one million load cycles. If you have specific questions, contact ebm-papst for support.

3.4 Mounting data

For depth of screw, see chapter 3.1 Product drawing

⇒ Secure the mounting screws against accidentally coming loose (e.g. by using self-locking screws).

Strength class for mounting screws	8.8

You can obtain additional mounting data from the product drawing if necessary.

3.5 Transport and storage conditions

⇒ Use the device in accordance with its protection type.

Max. permissible ambient motor temp. (transp./ storage)	+80 °C
Min. permissible ambient motor temp. (transp./storage)	-40 °C

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4. CONNECTION AND START-UP

4.1 Connecting the mechanical system

DANGER
Gas leaking from improperly sealed housing
Risk of fatal injury

→ Prior to commissioning, check that the housing of the gas blower is pressure-tight.
When doing so, close the intake and exhaust opening and the shaft opening.

→ In addition, check that rotating parts do not scrape against stationary parts.

DANGER
Leaks may occur.
As a result of design necessities, the gas blower is not tightly sealed, e.g. at the shaft opening. This may cause leaks during operation. Deflagrations may also cause long-term damage or deformation of the housing, which can result in leaks. An air/gas mixture may accumulate outside of the gas blower. The blower may explode. You could be severely injured.

→ Check which hazards arise from installing, operating, servicing or disposing of the gas blower in conjunction with your device.
Prevent these hazards.
Carry out all appropriate measures to this purpose.

CAUTION
Cutting and crushing hazard when removing the blower from the packaging

→ Carefully remove the blower from its packaging, only touching the housing. Make sure to avoid any shock.

→ Wear safety shoes and cut-resistant safety gloves.

⇒ Check the device for transport damage. Damaged devices must no longer be installed.

⇒ Install the undamaged device according to your application.

4.2 Connecting the electrical system

CAUTION
Electrical voltage
The device is a built-in component and features no electrically isolating switch.

→ Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.

→ When working on the device, you must switch off the system/machine in which the device is installed and secure it from being switched on again.

NOTE
Water penetration into leads or wires
Water enters at the cable end on the customers side and can damage the device.

→ Make sure that the cable end is connected in a dry environment.

The control voltage circuit is not electrically isolated. Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.

Operate the device with a safely isolated power pack.

4.2.1 Prerequisites

⇒ Check whether the data on the type plate agree with the connection data.

⇒ Before connecting the device, ensure that the supply voltage matches the operating voltage of the device.

⇒ Only use cables designed for current according to the type plate.
For determining the cross-section, follow the basic principles in accordance with EN 61800-5-1. The protective earth must have a cross-section equal to or greater than the outer conductor cross-section.
We recommend the use of 105°C cables. Ensure that the minimum cable cross-section is at least
AWG26/0.13 mm².

4.2.2 Idle current

Because of the EMC filter integrated for compliance with EMC limits (interference emission and interference immunity), idle currents in the mains cable can be measured even when the motor is at a standstill and the mains voltage is switched on.

4.3 Connection via plug

4.3.1 Establish supply connections

⇒ Check the PIN assignment of your connector.

⇒ Connect the panel connector and mating connector.

⇒ Ensure that the connector is locked in correctly.

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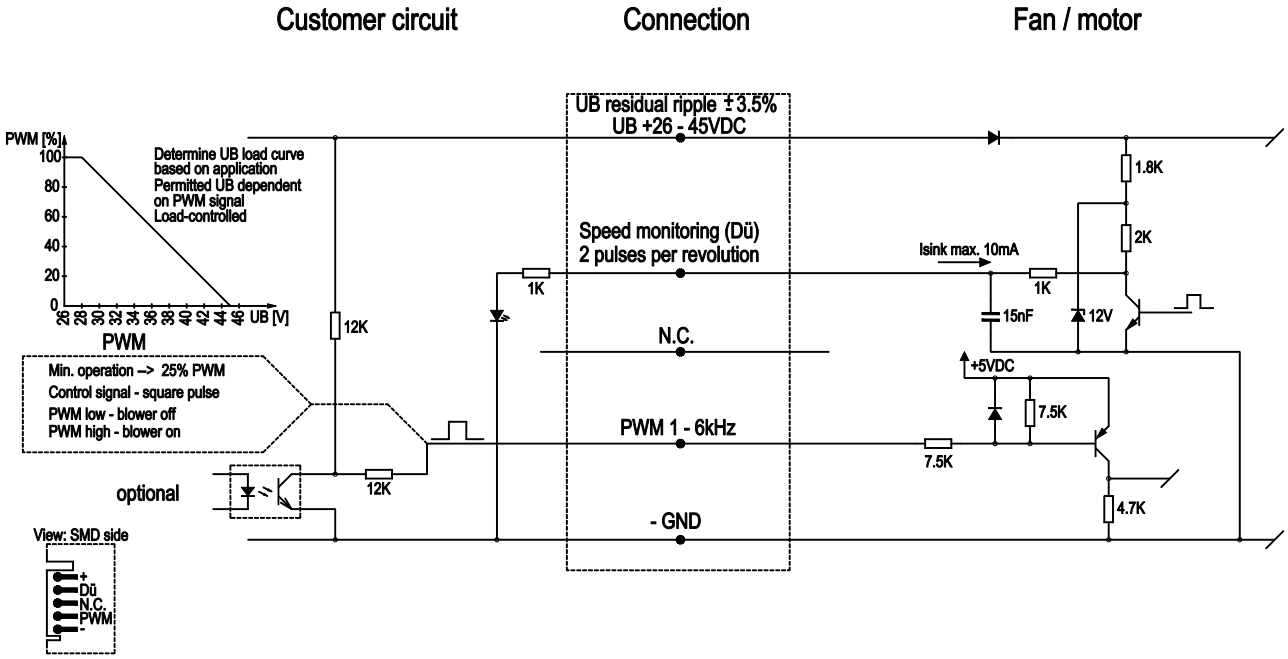
4.4 Connection screen



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4.5 Checking the connections

⇒ Make sure that the power is off (all phases).

⇒ Secure it from being switched on again.

⇒ Check the correct fit of the connection lines.

4.6 Switch on device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical connection. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.

WARNING
Hot motor housing
Fire hazard

→ Ensure that no combustible or flammable materials are located close to the blower.

⇒ Inspect the device for visible external damage and the proper function of the protective features before switching it on.

⇒ Check the air flow paths of the fan for foreign objects and remove any that are found.

⇒ Apply 0 VDC to the 0-10 V control input (if you are using the control input)

⇒ Apply 0 % PWM to the PWM control input (if you are using the PWM control input)

⇒ Apply the nominal voltage to the voltage supply.

⇒ Start the device by changing the input signal.

4.7 Switching off the device

Switching off the device during operation:

⇒ Switch on the device via the control input.

⇒ Do not switch the motor (e.g. in cyclic operation) on and off via power supply.

Switching off the device for maintenance work:

⇒ Switch on the device via the control input.

⇒ Do not switch the motor (e.g. in cyclic operation) on and off via power supply.

⇒ Disconnect the device from the supply voltage.

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Return the device to ebm-papst for repair or replacement.

WARNING
Terminals and connections have voltage even with a unit that is shut off
Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION
If the control signal of a blower that is connected to the power system is removed, the motor can restart automatically.
Danger of injury

→ When working on the blower, switch off the mains supply voltage and secure it from being switched on again.

→ Wait until the device stops.

CAUTION
Electrical load after device is switched off
Electric shock in case of contact

→ Wait for five minutes after disconnecting the voltage at all poles before touching the unit.

CAUTION
If control voltage is applied or a speed setpoint is stored, the motor automatically restarts, e.g. after a power failure.
Danger of injury

→ Keep out of the danger zone of the device.

→ When working on the device, switch off the mains supply voltage and secure the latter from being switched on again.

→ Wait until the device stops.

→ After working on the device, remove any used tools or other objects from the device.

If the blower remains out of use for some time, e.g. when in storage, we recommend switching the blower on for at least 2 hours to allow any condensate to evaporate and to move the bearings.

Malfunction/error	Possible cause	Possible remedy
Impeller running roughly	Imbalance in rotating parts	Clean the device; if imbalance is still evident after cleaning, replace the device. If you have attached any weight clips during cleaning, make sure to remove them afterwards.
Motor does not turn	Mechanical blockage	Switch off, de-energise, and remove mechanical blockage.

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	Mains supply voltage faulty	Check mains supply voltage, restore power supply, apply control signal.
	Faulty connection	De-energise, correct connection, see connection diagram.
Overtemperature of electronics/motor	Insufficient cooling	Improve cooling. Let the device cool down. To reset the error message, switch off the mains supply voltage for a min. of 25 s and switch it on again.
	Ambient temperature too high	Reduce the ambient temperature. Reset by reducing control input to 0.
	Unacceptable operating point	Correct the operating point. Let the device cool down.
Deflagration	Leakage of the handled air/gas mixture	Check for leaks; replace blower if not properly sealed

If you have any other problems, contact ebm-papst.

5.1 Cleaning

NOTE
The device does not need to be cleaned.

5.2 Safety test

What has to be tested?	How to test?	Frequency	Which measure?
Check the protective casing against accidental contact for damage and to ensure that it is intact	Visual inspection	At least every 6 months	Repair or replacement of the device
Check the device for damage to blades and housing	Visual inspection	At least every 6 months	Replacement of the device
Mounting the connection lines	Visual inspection	At least every 6 months	Fasten
Check the insulation of the wires for damage	Visual inspection	At least every 6 months	Replace wires

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